



Collar location on  
each end of shaft  
inside the tank/bath

Call 715-944-9609 to confirm  
instructions:

1. Make sure distance between collar and tank are similar on each end to prevent friction during rotation when it is in use.
2. Stainless steel spot weld on each collar to the drive shaft (being careful not to overheat shaft and causing warping of . ~~To~~ prevent excess damage to white plastic due to sparks. It would be recommended to have the ground clamp on the shaft close to the welding location.
3. When done call 715-944-9609 to perform a test on machine for correct function.

